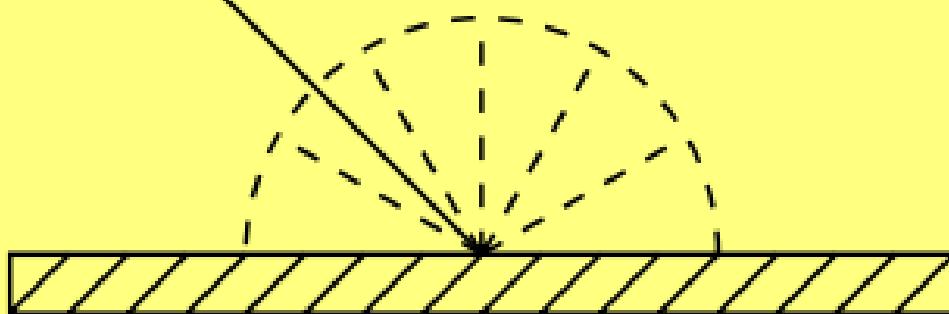


light



diffuse  
reflection



weak surface