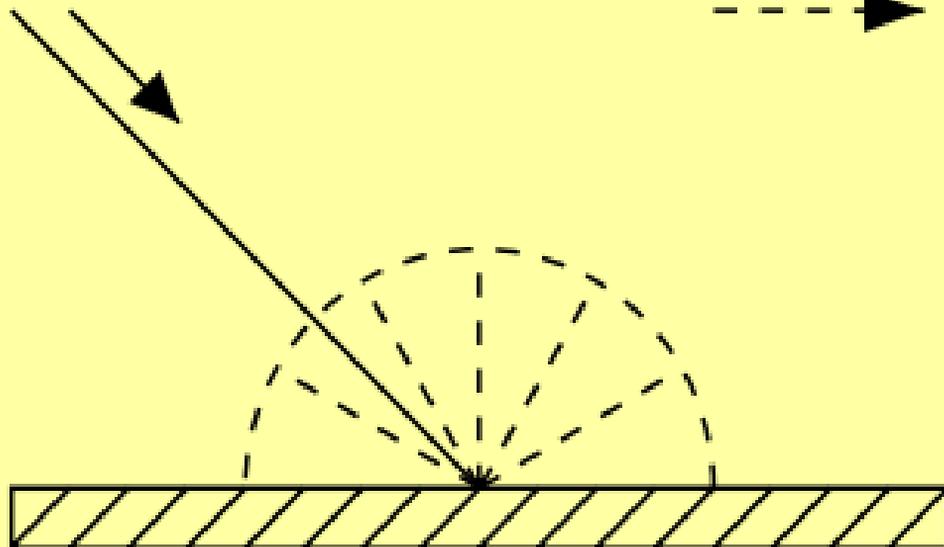


light

diffuse  
reflection



weak surface